#### 120RMAM

The I20RMAM fuel filter/water separator features 1/4"-18 NPTF inlet and outlet fuel ports and a unitized mounting bracket for mounting versatility. It also features an Aquabloc®II replacement element that repels water and removes solid contamination down to 2 micron. This rugged, compact filter assembly fits a variety of engine applications and comes with the peace-of-mind you've learned to expect from Racor filters. Experienced sailors trust their engines, their livelihood, and even their lives to Racor. Shouldn't you?

An optional UL Recognized petcock drain valve is also available to aid in the removal of water and contaminants. See Marine Accessories section.



120RMAM









## How to Order

(The example below illustrates how a part number is constructed.)

I20RMAM	2
Basic Model	Specify a micron rating: 2 (for 2 micron) 30 (for 30 micron)



**Parker Hannifin Corporation** 

Racor Division, PO Box 3208 Modesto, CA 95354 USA Phone: 800.344.3286 Fax: 209.529.3278

E-mail: racor@parker.com www.parker.com/racor



### 120RMAM

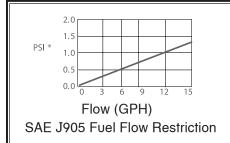
Specifications	I20RMAM
Maximum Flow Rate:	15 GPH (57 LPH)
Port Size (SAE J476)	¼"-18 NPTF
Number of Ports: Inlets Outlets	2 2
Replacement Element: 2 Micron 30 Micron	R12SUL R12PUL
Center Threads	M18 x 1.5
Height	5.7 in. (14.5 cm)
Width	3.2 in. (8.1 cm)
Depth	3.2 in. (8.1 cm)
Weight	1.4 lb (0.6 kg)
Clean Pressure Drop	0.15 PSI (1.08 kPa)
Maximum Operating Pressure	7 PSI (48 kPa)
Bowl Capacity	I.8 oz (52 ml)
H <sub>2</sub> O Removal Efficiency	99%
Operating Temperature	-40° to +255°F (-40° to +121°C)

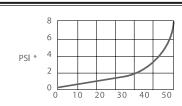


MARINE

## **Test Data**

(Test results are from controlled laboratory testing. Field results may vary.)





Grams
SAE J905 Solids Capacity
(using SOFTC-2A; R12T Element)

\*PSI X 2.036 = inHg. / PSI X 6.895 = kPa

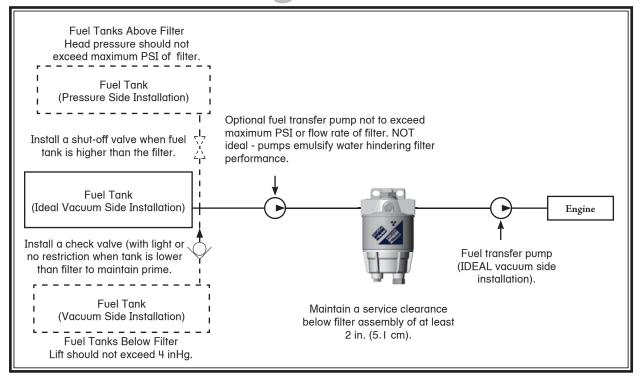


Technical Support: 800.344.3286 ext. 7555 racortech@parker.com



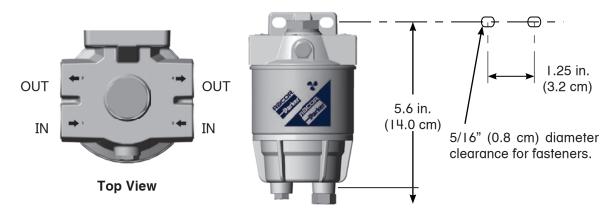
#### 120RMAM

## Installation Diagram



Racor offers hose and fittings to complete an installation. See Marine Accessories.

# **Mounting Information**







#### 120RMAM

## Replacement Parts

#### 120RMAM

Part Number Description

I. RK10006 Head Bolt Assembly Kit

(includes washer and o-rings)

Head Kit (1/4"-18 NPTF Ports) 2. **RKI0117** 

(includes #'s 3 and 4)

3. **RKI0II0** Metal Vent Plug Kit

(3/8"-24 UNF)

4. RK10503 Element Gasket Kit

5. Replacement Element (includes #'s 4 and 6)

R12SUL (2 Micron) UL Recognized R12PUL (30 Micron) UL Recognized

6. RK10012 Bowl O-ring Kit

7. RK10109 Metal Bowl Kit

(includes #'s 6, 8 and 9)

Metal Plug Kit (1/2"-20 UNF) 8. RK20022

9. 01SP-2S Steel Drain Plug (1/8" NPT)

Additional Parts (not shown)

RK10063 Gasket and O-ring Kit 10210 **Installation Instructions** 



